

Primary material: Objet VeroWhitePlus
Secondary material: Objet TangoBlackPlus*

RIGID

Property	ASTM	UNIT	DM 8505 Gray20 DM 8510 Gray25 DM 8515 Gray35 DM 8520 Gray40	DM 8525 Grey50	DM 8530 Grey60
Tensile Strength	D-638-03	MPa	40-60	35-45	29-38
Modulus of Elasticity	D-638-04	MPa	1,700-2,300	1,400-2,000	1,100-1,700
Elongation at Break	D-638-05	%	15-25	20-30	25-35
Flexural Strength	D-790-03	MPa	55-75	45-60	35-45
Flexural Modulus	D-790-04	MPa	1,500-2,500	1,400-1,800	1,200-1,500
Izod Notched Impact	D-256-06	J/m	22-35	25-35	21-40
HDT at 0.45 MPa	D-648-06	°C	40-45	40-43	38-41