

PM

Prototype Mold



PHASE OF YOUR PROJECT

- Validate the design of parts before launching production resources.

YOUR REQUIREMENTS

- Product validation in serial process configuration.
- Production start-up in the event of delays in production resources.

MOLD TYPOLOGY

- Impression blocks inserted in standard INITIAL carcass or complete mold, steel or aluminum.

PART SIZE

According to analysis and technical validation

- $V \text{ max} = <200\text{cm}^3$
- $S \text{ max} = <300\text{cm}^2$

DELIVERABLES

- From 100 to 5,000 injection-molded parts in good material and in series condition on our presses.

On request: Creation of capabilities, process limits, injection setting sheets, thermal validation, rheology, SPC cards, etc.

Parts injected in definitive material

All thermoplastics (except PVC).

Injection testing

Opportunity to attend injection tests on our production site.

Production lead times

Approximately 4 to 6 weeks for the first parts.

OUR TOOLING TECHNOLOGIES



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