

OUR TOOLING TECHNOLOGIES

SERIES PRODUCTION

PROCESS & BATCH TRACEABILITY

SM

Series Molding



PHASE OF YOUR PROJECT

- Production of your series.

YOUR REQUIREMENTS

- Recurring production.
- Traceability of injection processes and production batches.
- Annual quantities ranging from a few hundred parts to around 100,000 parts.

MOLD TYPOLOGY

- Impression blocks inserted in standard INITIAL carcass or complete steel mold.

PART SIZE

According to analysis and technical validation

- $V \text{ max} = <200\text{cm}^3$
- $S \text{ max} = <300\text{cm}^2$

DELIVERABLES

Batch of recurring parts in series mode.

- Tooling warranty from 500,000 to 1,000,000 parts.
- Production file validated by IS [Initial Samples].
- Definition of range of controls, packaging, etc...

Parts injected in definitive material

All thermoplastics (except PVC).

Injection testing

Opportunity to attend injection tests on our production site.

Parts delivery

Production of parts according to an annual schedule.

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