

## VACUUM CASTING MATERIALS

Colour White Off-white Black Transparent Translucent Off-yellow Translucent Beige Amber Brown Values given for information only - Non-contractual document. MOD.FLEX. BRAND / 2025 **TYPE COLOUR** (MPA)/ T°G (°C) **APPLICATIONS CHARACTERISTICS** COMMENTS CERTIFICATION MODEL **HARDNESS RIGID MATERIALS** Industrial colorant which is UV-**UV-RESISTANT** OROSOLV resistant and can be ordered in Special order **COLORANT** different RAL colours. Technical part, ornamental and Good UV resistance, ageing **TRANSPARENT** ABS AXSON PX5210 2400 80 Transparent decorative objects. stability. Examples: machine covers, High impact and UV resistance Off-yellow PC AXSON PX212 1200 90 remote control units, protection and colorable. **ROHS** Translucent **IMPACT** screens, etc. RESISTANCE Rigid resin but good bending Cream to dark Excellent impact resistance. PP-PE AXSON PX205 500 MPA beige property. Examples: electronic units, Recommended for painted parts + Impact-resistant, good resistance ABS **AXSON PX223** 2300 120 card holders, air units, water pipes. to UV, sea water and salt air. clip-on parts. **ROHS** clip-on parts; etc. **MULTI-USE** Examples: technical parts, clip-on Excellent appearance without 2000 80 paint and good mechanical ABS П MG804 units, etc. **ROHS** properties. Examples: mounting plates, cars, Very limited impact resistance. Very thin layer of paint possible. HIGH PPS PEEK Amber AXSON PX 234 HT 1850 220 technical parts in hot environ-**ROHS TEMPERATURE** ments, etc. Fireproof according to the UL94-V0 Limited impact resistance. V0 paint on request. EBALTA MG UI 94 V0 ABS 2770 122 norm for parts whose thickness > 815 fr Yellow Card: No 3.5mm **FIRE RESISTANT** UL94-V0 certification for parts UL94 V0 whose thickness > 3mm ABS Off-white AXSON PX331 3700 100 **FAR 25** Limited impact resistance. V0 paint on request. FAR 25 certification for parts Yellow Card: Yes whose thickness > 1.5mm **VERY HIGH** Multi-applications. POM / **AXSON** Very rigid plastic casing, blocking Flexural and torsional strength, **MECHANICAL** 4500 95 Important: limited impact resis-PA 6,6 PX 245 levers, harnesses, etc. limited impact resistance. tance. STRENGTH



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2025	ТҮРЕ	COLOUR	BRAND / MODEL	MOD.FLEX. (MPA) / HARDNESS	T°G (°C)	APPLICATIONS	CHARACTERISTICS	COMMENTS	CERTIFICATION
FLEXIBLE MATERIALS									
FOOD GRADE SILICONE	Silicone	Beige	Wackers M4670	60 shA	200	Technical: seals, amortises, guidance, technical parts in hot environments.	Good mechanical strength.	Exclusively off-machine casting. High viscosity.	FDA Food
SILICONE T°C	Silicone	Transparent	Bluestar RTV 3040	38 shA	200	Aesthetic and technical: bracelets, seals, medical visuals, etc.	Good mechanical strength.	Exclusively off-machine casting. High viscosity. Modulation of hardness by adding oil: 31,27,23,20 shA.	
ELASTO NOIR, BLANC, COULEUR	PU		AXSON UPX 8400	45 > 90 shA	90	Aesthetic and technical: bracelets, seals, etc.	Good mechanical strength.	White cream colour, may be tinted. Limited resistance to UV in white.	REACH/ROHS
RIGID MATERIALS									
MEDICAL	Ероху	Transparent	INITIAL BIOMED <b>RI 1</b>	85 shD	-55/+125°	Biocompatible, everyday use.	Autoclavable, X-ray, Gamma (compatible with other techniques. Contact us). Very good impact resistance.	No colouring possible. In stock. ISO 9001-compliant manufacture.	Iso 10993 USP 6 FDA